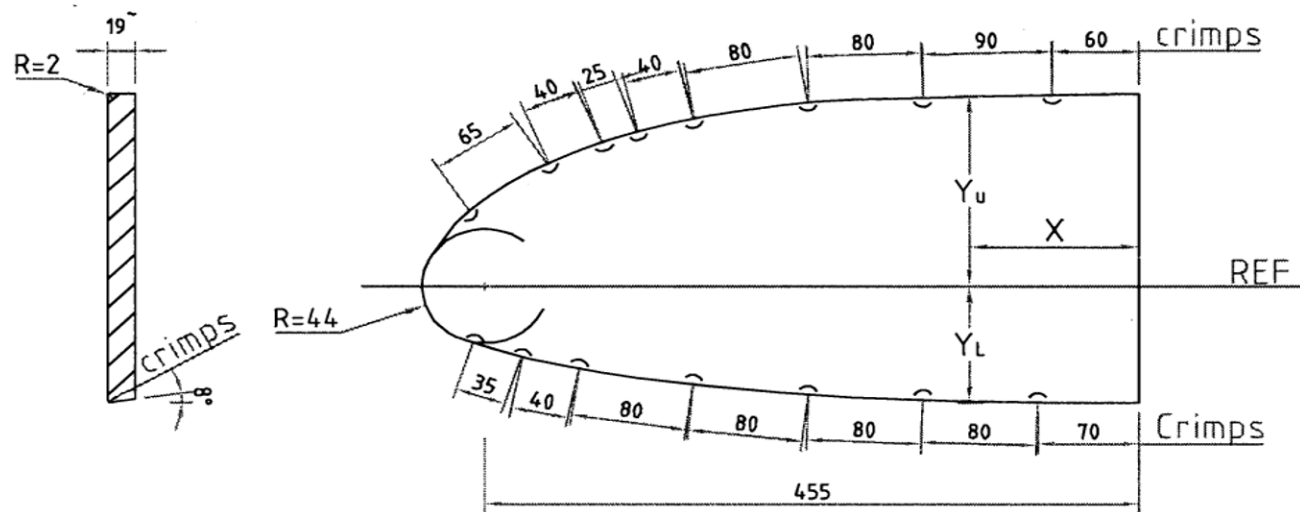


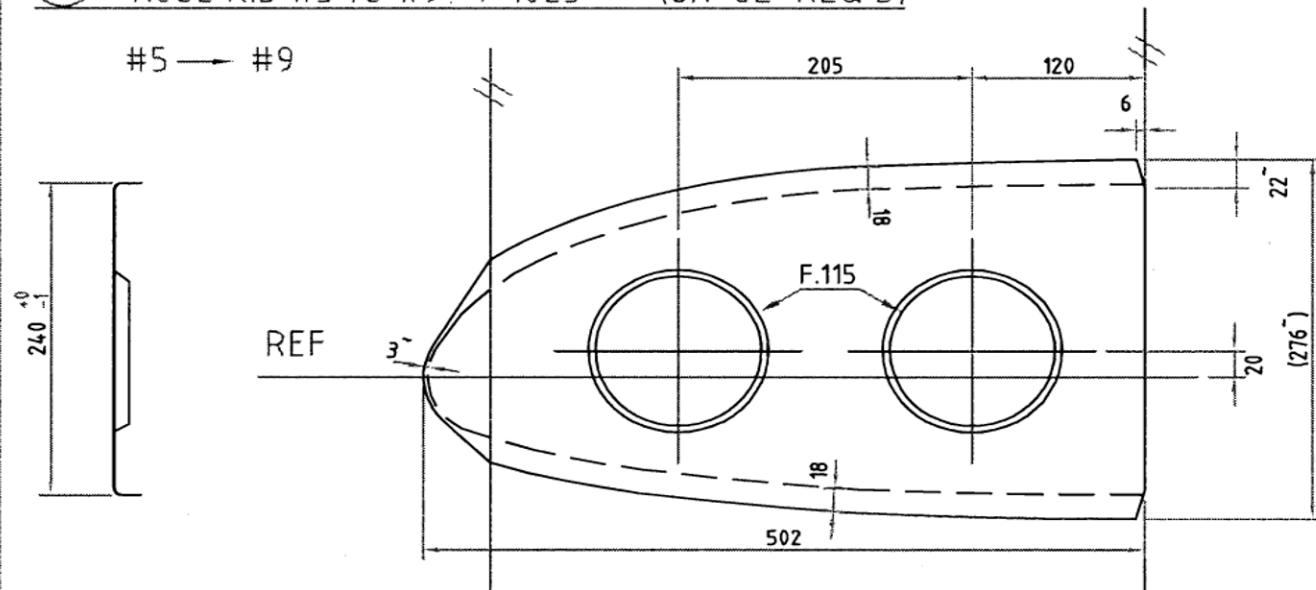
X	0.0	100	200	300	350	400	425	450	475	499
Y _u	148.5	147	144	131.2	119	100	87.7	71.5	49	0
Y _L	90	89.5	86	77	71	61.8	56	49	-	0

X	0.0	100	200	300	350	400	425	450	475	499
Y _u	148.5	147	144	131.2	119	100	87.7	71.5	49	0
Y _L	90	89.5	86	77	71	61.8	56	49	-	0

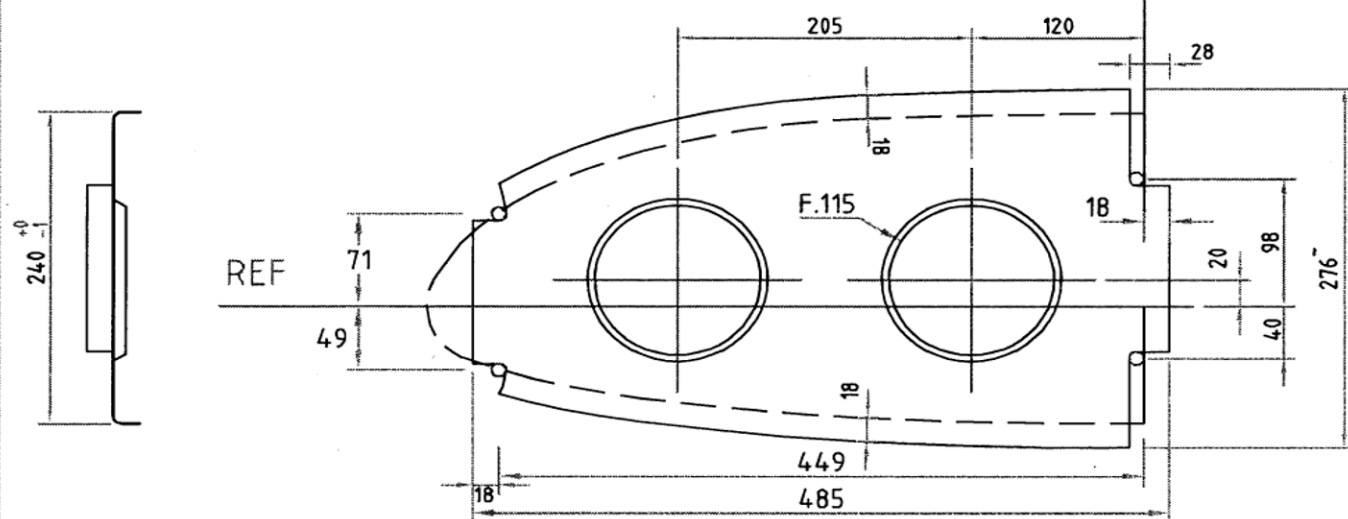


② ^④ Nose Rib #5 to #9. $t=.025"$ (6R+6L REQ'D)

#5 → #9

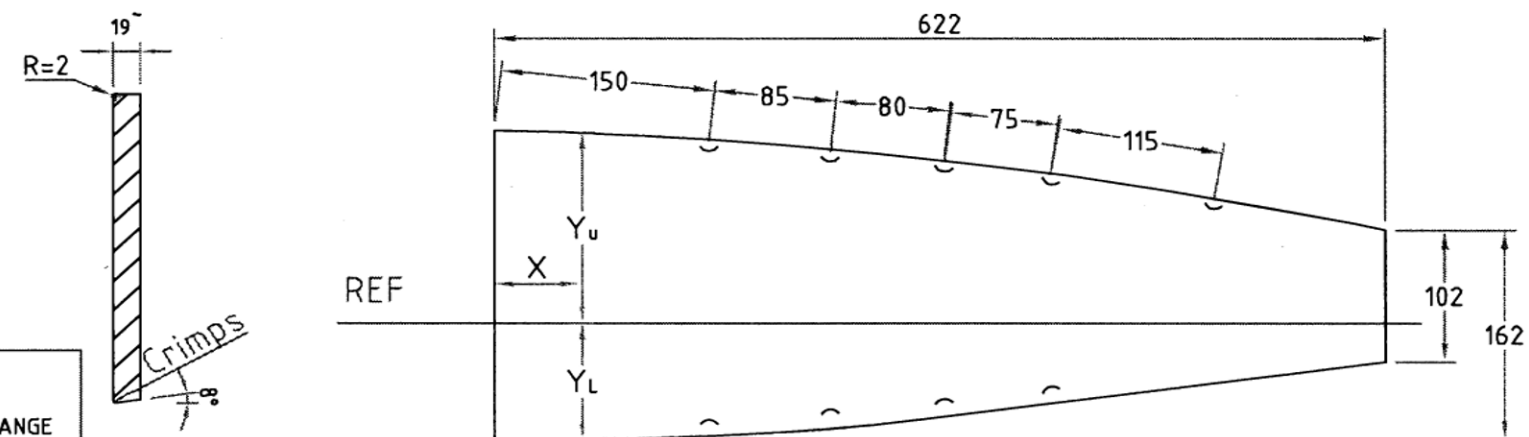


① ^④ Nose Rib #1 to #4 $t=.025''$ (4R + 4L REQ'D)

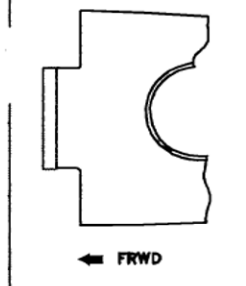


X	0.0	100	200	300	400	500	600	622
$\bar{Y}_u$	148.5	145	137.5	127	114	96.5	77	72
$\bar{Y}_L$	90	89.3	84	74	—STRAIGHT—			30

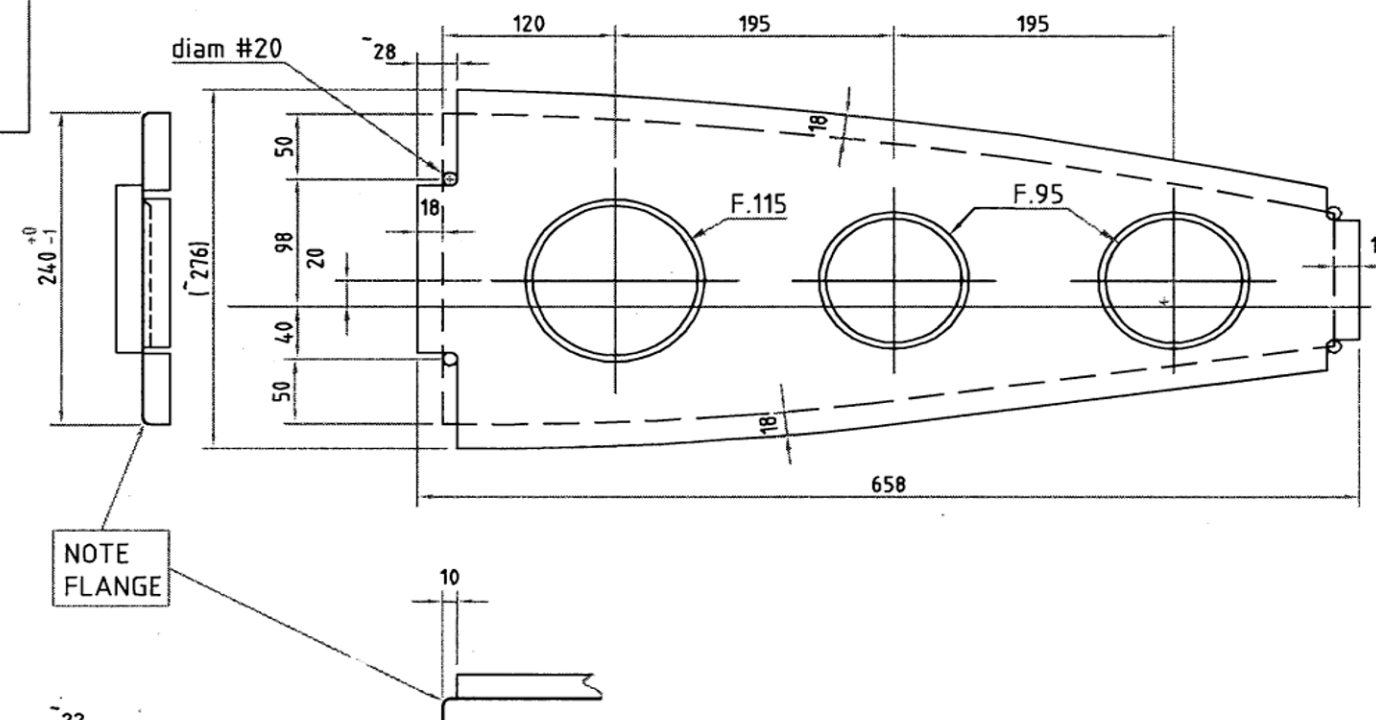
X	0.0	100	200	300	400	500	600	622
$\bar{Y}_u$	148.5	145	137.5	127	114	96.5	77	72
$\bar{Y}_L$	90	89.3	84	74	—STRAIGHT—			30



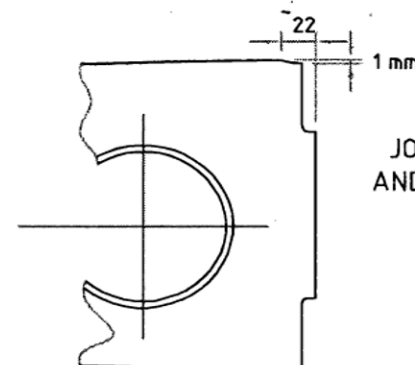
REAR RIB #10
STRIGHTEN FLANGE
+CUT BACK 10 mm+
REBEND



3 Rear Rib $t=.025"$ (10 R +10L REQD SEE NOTE)



NOTE
FLANGE



JOGGLE ALL R.R.
AND N.R. # 1 TO 4

ZENAIR HURONIA AIRPORT, MIDLAND, ONTARIO, CANADA, L4R 4K8, TEL. (705) 526-2871

THE DESIGN AND CONSTRUCTION STANDARDS-DCS-SHALL FORM PART OF THIS DRAWING FOR
MANUFACTURING AND QUALITY REQUIREMENTS UNLESS OTHERWISE SPECIFIED

WING
Rib Block and Ribs

640-V-7

SCALE N.A. DT.DRW. 12/03 DT.APP.

REVIS. 7