Physical Properties

Wood Structure

Wood is an aggregate of cells, essentially cellulose in composition, which are cemented together by a substance called lignin. Although wood cells vary in shape and size according to their function, the greater number are elongated and are positioned vertically in the standing tree. Known as fibers in hardwoods and tracheids in softwoods, wood cells vary from about 1/25 to 1/3-inch in length and 1/100 of these dimensions in width.

Hardwoods and softwoods have some horizontally positioned bands of cells called rays. These are usually evident on quarter-sawed surfaces and are more conspicuous in some species than others. They provide a pleasing pattern where visible.

Hardwoods and Softwoods

Native trees are divided into two classes—hardwoods which have broad leaves and softwoods or conifers, which have needlelike or scalelike leaves. Most hardwoods shed their leaves at the end of each growing season. Softwoods, except cypress, larch, and some exotic species are evergreen.

The terms "hardwood" and "softwood" do not apply to the hardness or softness of the wood. In fact, some species of hardwoods have softer wood than some of the species of softwoods while certain softwoods are as hard as the medium density hardwoods.

Heartwood and Sapwood

The end of a log shows three distinct zones, the bark, a light-colored zone just beneath it called the sapwood, and an inner zone, often darker in color, called heartwood. At the structural center of the heartwood is the pith or 'heart center' as it is called in the lumber trade.

A tree increases in diameter by forming new layers of cells at the outer surface of the sapwood. Here a thin band of tissue called the cambium lays down new bark cells toward the outside and new wood cells toward the inner or sapwood side.

The young tree is composed primarily of sapwood which functions in sap conduction and food storage. As the tree increases in diameter, inner sapwood cells cease their conductive function and form the inactive heartwood. Deposits in these inactive cells give the heartwood of many species a darker color than the sapwood.

As all heartwood was once sapwood, there is no consistent difference between heartwood and sapwood in weight when dry or in strength. Deposits in the cells, however, make heartwood more durable when in contact with soil and under other conditions conducive to decay. Where wood is to be treated with perservative, however, deeper and more effective penetration can be attained in sapwood.

Annular Growth Rings

The activity of the cambium tissue in forming new wood is influenced in temperate zones by the growing season. Through winter months the tree is dormant. In the spring the cambium begins to form thin walled cells with large cavities. Through the summer, cell walls increase in thickness and cell cavities decrease in size until growth virtually ceases in the fall. Differences in cell wall thickness between those last formed in the fall and the thin walled new cells formed the following spring results in rings of annual growth which are apparent on cross sections of all native woods.

Annual rings vary in width according to growth conditions. Narrow rings are formed during short dry seasons and wider rings occur when growing conditions are more favorable. Annual growth rings appear on the ends of timbers as concentric circles around the pith or heart center.

Springwood and Summerwood

In many woods two distinct areas are visible in each ring of annual growth: (a) an inner light colored portion, known as springwood; and (b) an outer darker portion, known as summerwood.

The springwood is composed of the large cavitied thin walled cells formed during the early part of each growing season. The thicker walled cells formed later in the year make up the summerwood portion. As the summerwood contains more solid wood substance than springwood, it usually appears darker in color. Springwood and summerwood bands are usually most noticeable in the dense softwood species. In these species the proportion of springwood and summerwood present has an important effect upon strength properties.

Density and Rate of Growth

In the softwoods commonly used for structural purposes, the rate at which trees grow has an important effect on their strength properties. An accurate measure of this is provided by the relative width and character of wood in each annual growth ring.

In such woods, pieces having medium to narrow growth rings generally have higher strength properties than those having wide rings. In addition, pieces in which a considerable portion of each annual ring is made up of dense darker summerwood are recognized as having higher strength properties than pieces with a lower percentage of summerwood. Therefore, in grading structural material of some species the rate of growth (number of rings per inch) and the density (proportion of summerwood) are considered and made a part of the specification.

Grain and Texture

The terms "grain" and "texture" are used in various ways to describe the characteristics of wood. Wood from slow growing trees in which annual growth rings are narrow is sometimes described as "close-grained"; that from rapidly growing trees with wide rings as "coarse-grained." This is another way of describing the number of rings per inch in strength grading.

Straight grained and cross grained describe wood in which the direction of the fibers (not annual rings) are parallel to, or at an angle with the sides of the piece. Cross grain includes spiral grain where fibers wind around the trunk of the tree. The expression "slope of grain" is employed in the grading of structural lumber to describe the extent of cross grain permitted, as slope of grain has an important influence on strength.

Lumber sawed in such a manner that the annual rings when viewed from the end of the piece form an angle of 45° or more with the wide faces is described as edge-grain, vertical grain or rift-sawn in softwoods, and as quarter-sawn or comb-grained in hardwoods. The term "flat grain" or "plain-sawed" describes lumber in which the annual rings are at an angle of 45° or less with the wide faces of the piece.

Specific Gravity

Solid wood substance is heavier than water, its specific gravity being about 1.5 regardless of the species of wood. Despite this fact, dry wood of most species floats in water because a portion of its volume is occupied by air filled cell cavities. Variation among species in the size of cells and in the thickness of cell walls affects the amount of solid wood substance present and hence, the specific gravity. Thus, specific gravity of wood is a measure of its solid wood substance and an index of its strength properties. Specific gravity values, however, may be somewhat affected by gums, resins, and extractives which contribute little to strength. The relationship of specific gravity to wood strength is evident in the practice of assigning higher basic stress values to lumber designated as "dense."

Weights of Wood

Weights of sawed or round timbers are approximate because of moisture content, density and sapwood thickness variations within the piece. Average weights per cubic foot of various commercial wood, at 15 percent moisture content, are given in the following table. Weights of individual pieces will vary from these averages and are also different at other moisture contents.

Average specific gravity and average weight in pounds per cubic foot for commercially important species or species combinations.

SPECIES	SPECIFIC ¹ GRAVITY	WEIGHT PER CUBIC FOOT ²	
Aspen	0.39	26.6	
Balsam Fir	0.36	24.6	
Beech-Birch-Hickory	0.71	46.5	
Coast Sitka Spruce	0.39	26.6	
Cottonwood	0.41	27.9	
Douglas Fir-Larch	0.50	33.6	
Douglas Fir-Larch (North)	0.49	33.0	
Douglas Fir-South	0.46	31.1	
Eastern Hemlock	0.41	27.9	
Eastern Hemlock-Tamarack	0.41	27.9	
Eastern Hemlock-Tamarack (North)	0,47	31.7	
Eastern Softwoods	0.36	24.6	
Eastern Spruce	0.41	27.9	
Eastern White Pine	0.36	24.6	
Engelmann Spruce-Lodgepole Pine ³	0.46	31.1	
	0.40	J1.1	
(MSR 1650f and higher grades) Engelmann Spruce-Lodgepole Pine ³	0.38	25.9	
(MSR 1500f and lower grades)			
Hem-Fir	0.43	29.2	
Hem-Fir (North)	0.46	31.1	
Mixed Maple	0.55	36.7	
Mixed Oak	0.68	44.7	
Mixed Southern Pine	0.51	34.2	
Mountain Hemlock	0.47	31.7	
Northern Pine	0.42	28.5	
Northern Red Oak	0.68	44.7	
Northern Species	0.35	24.0	
Northern White Cedar	0.31	21.4	
Ponderosa Pine	0.43	29.2	
Red Maple	0.58	38.6	
Red Oak	0.67	44.1	
Red Pine	0.44	29.8	
Redwood, close grain	0.44	29.8	
Redwood, open grain	0.37	25.3	
Sitka Spruce	0.43	29.2	
Southern Pine	0.55	36.7	
	0.33	28.5	
Spruce-Pine-Fir	0.42	24.6	
Spruce-Pine-Fir (South)	0.36	24.0	
Western Cedars	0.36	24.6	
Western Cedars (North)	0.35	24.0	
Western Hemlock	0.47	31.7	
Western Hemlock (North)	0.46	31.1	
Western White Pine	0.40	27.2	
Western Woods	0.36	24.6	
White Oak	0.73	47.7	
Yellow Poplar	0.43	29.2	

^{1.} Specific gravity based on weight and volume when oven dry.

^{2.} Weight per cubic foot is based on weight and volume at a moisture content of 15 percent.

^{3.} Applies only to Engelmann Spruce-Lodgepole Pine machine stress rated (MSR) structural lumber.

Moisture Content of Wood

Wood may contain moisture in two forms: As "free water" in the cell cavities and as "absorbed water" in the capillaries of the cell walls.

When green wood begins to lose moisture in the seasoning process, the cell walls remain saturated until the free water has been evaporated. The point at which evaporation of free water is complete and cell walls begin to lose their moisture is called the fiber saturation point (fsp). This point occurs between 25 and 30 percent moisture for most species.

Moisture in wood is expressed as a percentage of the oven dry weight and is determined most accurately by weighing a representative sample, drying it at slightly over 212°F. until no further loss of weight takes place, reweighing, and then dividing the difference between the original and final weights by the final (oven dry) weight. Electric moisture meters offer a simpler though less exact method of determining moisture content.

With slight seasonal variations, wood in use over a period of time attains an equilibrium moisture content (emc) corresponding to the humidity and temperature of the surrounding atmosphere. When exposed to similar atmospheric conditions, different woods will have the same moisture content regardless of their density.

Moisture content has an important effect upon susceptibility to decay. Most decay fungi require a moisture content above fiber saturation point to develop. In addition, a favorable temperature, an adequate supply of air, and a source of food are essential. Wood that is continuously water-soaked (as when submerged) or continuously dry (with a moisture content of 20 per cent or less) will not decay.

Moisture content variations above the fiber saturation point have no effect upon the volume or strength of wood. As wood dries below the fiber saturation point and begins to lose moisture from the cell walls, shrinkage begins and strength increases.

Shrinkage Due to Drying

Shrinkage of wood takes place between fiber saturation point and the oven dry condition. It is stated as a percentage of the original or green dimension. Where wood is installed at approximately the moisture content it will attain in service, only minor dimensional changes occur. These are caused by absorption or release of moisture due to atmospheric changes.

Wood shrinkage is greatest in the direction of the annual growth rings (tangentially), somewhat less across the rings (radially), and very little along the grain (longitudinally). Longitudinal shrinkage is usually too small to be of practical significance.

Shrinkage of commercial softwood boards across the grain averages about 1 per cent for each 4 per cent change in moisture content. Shrinkage of hardwoods is slightly greater.

Large structural members shrink proportionately less than smaller lumber because drying does not take place simultaneously in the inner and outer portions of such pieces. In softwood structural lumber, 6" x 6" or larger in cross section, a shrinkage of approximately 1/64" per inch width of face may be expected in drying from green to average equilibrium moisture content in service.

Effect of Drying on Strength

Increase in strength begins when the cell walls begin to lose moisture; that is, as the wood is dried below the fiber saturation point. From this point most strength properties increase rapidly as drying progresses.

Drying wood from green to 5 per cent moisture content often doubles and in some cases triples end crushing strength and bending strength. However, increases in strength with seasoning may be greater in small clear specimens of wood than in larger timbers. In the latter, increase in strength may be offset to some extent if checking develops in seasoning.

Other strength properties are not equally affected by changes in moisture content. Although some properties, such as crushing strength and bending strength, increase greatly with seasoning, other, such as stiffness, change moderately. Shock resistance, an exception, shows only slight change as wood dries.

The following table presents the average variation in strength properties of small wood samples for each 1 percent change in moisture content. These changes in strength properties may not be directly applicable to structural sizes of lumber and timber. Appropriate moisture content adjustment factors for structural members are given in the National Design Specification for Wood Construction, available from the National Forest Products Association.

Average Increase (or Decrease) in Clear Wood Strength Properties for a 1-percent Decrease (or Increase) in Moisture Content Below Fiber Saturation Point.

Property	Change per 1-percent change in moisture content (percent)				
Static bending					
Fiber stress at proportional limit	5				
Modulus of rupture	4				
Modulus of elasticity	2				
Work to proportional limit	8				
Work to maximum load	0.5				
Impact bending, height of drop causing complete failure	0.5				
Compression parallel to grain					
Fiber stress at proportional limit	5				
Maximum crushing strength	6				
Compression perpendicular to grain, fiber stress at					
proportional limit	5.5				
Hardness, end grain	4				
Hardness, side grain	2.5				
Shear parallel to grain	3				
Tension perpendicular to grain	1.5				

Effect of Temperature on Strength

The usual design values for wood products are applicable to members used under ordinary ranges of temperature and occasionally heated in use to temperatures up to 150°F. Wood increases in strength when cooled below normal temperatures and decreases in strength when heated. Members heated in use to temperatures up to 150°F will return essentially to original strength when cooled. Prolonged temperatures above 150°F may result in permanent loss of strength. Some reduction in design values may be necessary in specific applications to account for the temporary decrease in strength occurring when members are heated to elevated temperatures up to 150°F for extended periods of time. Information on the approximate effect of temperature on mechanical properties is given in the National Design Specification for Wood Construction, available from the National Forest Products Association.

Mechanical Properties

Wood as Structural Material

Wood is not an isotropic material in that its strength properties differ along its different axes. It is strongest when loaded to induce stress parallel to grain, either in tension or compression. However, this condition is not always possible and loading perpendicular to grain may be accomplished in a satisfactory manner.

The anisotropic nature of wood may be confusing to the designer during his first experience with its use, but as he gets to know the material he finds that engineering design with wood can be interesting as well as productive in the way of lower construction costs. The discussion which follows provides a brief description of the various mechanical properties of structural wood as they affect engineering design.

Tension Parallel to Grain

A force generating tension parallel to grain, as shown in Figure 1, creates a tendency to elongate the wood fibers and to cause them to slip by each other. Resistance to tension applied strictly parallel to grain is the highest strength property of wood. This resistance, however, is substantially reduced when the force is applied at an angle to the grain or when the cross-section of the piece is reduced by knots or holes.

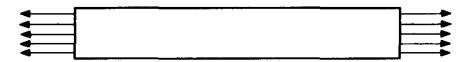


Figure 1. Tension Parallel to Grain

Compression Parallel to Grain

A force generating compression parallel to grain, as shown in Figure 2, creates a tendency to compress the wood fibers in the lengthwise position. As with tension, resistance to compression parallel to grain is affected by the angle of load to grain and by the presence of knots or holes.

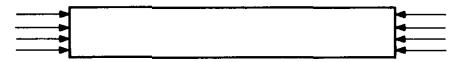


Figure 2. Compression Parallel to Grain

Fiber Stress in Bending

A force applied perpendicular to a beam, as shown in Figure 3, creates compression in the extreme fibers on the side to which the force is applied and it also creates tension in the extreme fibers on the opposite side. Thus, there is a tendency to compress the fibers on the compression side and to elongate the fibers on the tension side. As the stress is distributed from the extreme fibers or outside faces towards the center of neutral axis of the piece it is reduced in intensity. Thus, deviations in slope of grain and the presence of knots or holes in these outside faces tend to reduce the resistance in the extreme fibers and the bending strength of the beam.

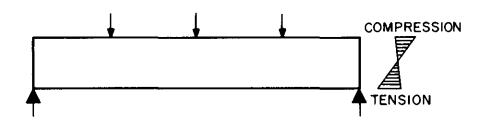


Figure 3. Fiber Stress in Bending

Shear Parallel to Grain

A force applied in the manner illustrated in Figure 4 causes one section of the piece to shear or slide along the other section in a direction parallel to grain. In a loaded beam where the induced stress on the one side is compression and on the other side is tension, as illustrated in Figure 3, there is a tendency to create shearing stress parallel to grain. The largest shear parallel to grain stress usually occurs along the neutral axis on the plane at which the induced stress changes from compression to tension. Checks and splits which may occur during the drying of lumber have the effect of reducing the area in the plane of shear resistance. Consequently, laboratory test values for shear strength parallel to grain are substantially reduced for design purposes in order to accommodate the probability of the occurrence of checks and splits after drying.

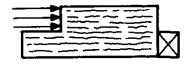


Figure 4. Shear Parallel to Grain

Compression Perpendicular to Grain

A force applied perpendicular to grain, such as the bearing under the ends of a beam as shown in Figure 5, tends to compress the wood at its surface. While the wood becomes more dense as it is compressed, this action causes slight displacement of the supported member. Thus, limits are placed on loading in bearing perpendicular to grain.

For sawn lumber, the compression perpendicular to grain values are based on a deformation limit that has been shown by experience to provide for adequate service in typical wood frame construction. Therefore, stress modifications for duration of load (see pg. 13) are not applicable to compression perpendicular to grain allowable stresses for sawn lumber.

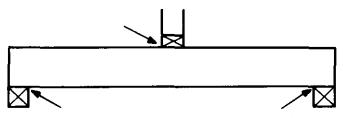


Figure 5. Compression Perpendicular to Grain

Shear Perpendicular Grain

Shear perpendicular to grain is not a design factor in solid wood because effective control is applied through limits on design stresses in shear parallel to grain and compression or bearing perpendicular to grain.

Tension Perpendicular to Grain

A force generating tension perpendicular to grain tends to separate the wood fibers along the grain. This is the direction in which wood has the least strength, and because it is not good practice to apply loading to induce tension across grain, design values are not provided for this strength property, except for special applications.

Proportional Limit, Static Bending

The proportional limit occurs at the point where the induced strain or deformation ceases to be proportional to the stress or applied load, as determined by the standard test method. Stress at proportional limit is computed by the standard method. All conventional methods of structural design for wood are within the proportional or elastic limit.

Modulus of Rupture, Static Bending

The modulus of rupture is computed from the ultimate load or the point at which the piece breaks under the standard bending test method. Loading by test beyond the proportional limit shows an increasing rate of deformation, without a specific yield point, until ultimate load is reached.

Modulus of Elasticity, Static Bending

The modulus of elasticity is a measure of stiffness and is computed on the basis of the load and deformation within the proportional limit.

Design Values for Structural Lumber

General

Design values are assigned to lumber in a scientific manner to provide material of predictable strength properties to meet the requirements of engineering design. Because of the varying nature of the different species of trees there is a wide range of stress values from which the designer can make his selection. However, to avoid delay during construction, it is advisable to determine which species and grades are available locally before design values are selected.

Classification of Structural Lumber

Since the effects of knots, slope of grain, checks and shakes on the strength of lumber vary with the loading to which the piece is subjected, structural lumber is often classified according to its size and use. The three major classifications are as follows:

Dimension — Pieces of rectangular or square cross section, 2 to 4 inches thick and 2 or more inches wide (nominal dimensions) graded primarily for strength in bending edgewise or flatwise but also used where tensile or compressive strength is important. Dimension lumber may be further classified as Joists and Planks, for material 5 or more inches in nominal width, and as Light Framing or Structural Light Framing for material 2 inches to 4 inches wide.

Beams and Stringers — Pieces of rectangular cross section, 5 by 8 inches (nominal dimensions) and larger, graded for strength in bending when loaded on the narrow face.

Posts and Timbers — Pieces of square or nearly square cross section, 5 by 5 inches (nominal dimensions) and larger, graded primarily for use as posts or columns but adapted to miscellaneous uses in which bending strength is not especially important.

Characteristics Affecting Strength

Aside from the natural properties of the species, the major characteristics affecting the strength of a piece of lumber are the sizes of knots or holes and their locations, the sizes of checks or shakes and splits and their locations, the amount of wane or absence of wood, slope of grain, degree of density or rings per inch and the condition of seasoning. All of these characteristics are taken into consideration in the stress grading of a piece of lumber.

American Society for Testing and Materials

There are two ASTM standards which serve as principal references in the assignment of working stresses of lumber. One standard is ASTM Designation D-2555, "Methods for Establishing Clear Wood Strength Values" which sets forth procedures for establishing strength values for clear wood of different species in the unseasoned condition and unadjusted for end use. Such procedures may be applied to a single species or to a group of species where growth and marketing conditions justify such

grouping. The other standard is ASTM Designation D-245, "Methods for Establishing Structural Grades for Visually Graded Lumber" which sets forth reduction factors to be applied to the clear wood values and provides procedures for determining strength ratios, based on knots and other characteristics, which, when applied to the adjusted clear wood values, results in working stresses for the various commercial grades of any species. This standard also provides adjustments for degree of density and for condition of seasoning.

A third standard is ASTM D-1990, "Standard Practice for Establishing Allowable Properties for Visually Graded Dimension Lumber from In-Grade Tests of Full-Size Specimens," which outlines criteria to properly analyze data from In-Grade tests. ASTM D-1990 applies directly to dimension lumber in sizes from 2x2 to 4x16.

Lumber Grading Rules

Lumber grading rules are, in effect, specifications of quality in that the maximum knots, slope of grain and other strength reducing characteristics are described in sufficient detail so that the procedures of ASTM Designation D-245 can be applied and working stresses assigned to the specified quality. It is common practice to give each grade a commercial designation such as No. 1, etc. This means that the purchaser orders the commercial grade which qualifies for the design values used in design.

Machine Graded Lumber

While most structural lumber has design values assigned on the basis of visual grading to meet a minimum quality specification, there is a growing trend toward the non-destructive testing of lumber by machine. In this method a piece of lumber is passed flat-wise through a series of loading rollers and the stiffness, or modulus of elasticity, is automatically recorded. Through correlation with previously established test data, bending strength and other strength properties are assigned to each piece tested. At present, machine grading is supplemented by visual grading particularly in the assignment of horizontal or longitudinal shear values.

National Design Specification

The principal reference for the working stresses for commercial grades of structural lumber is the National Design Specification® for Wood Construction (NDS®) available from the National Forest Products Association, Washington, D.C. The design value information in this specification is taken from the published rules written by the various grading rules writing agencies. When these values are used, each piece of lumber is required to be identified by the grade mark of a lumber grading or inspection agency recognized as being competent.

The NDS provides for design of single member uses of lumber and other structural timbers, and also for repetitive member uses of lumber where load sharing is known to exist between repetitive framing members, which are spaced not more than 24 inches, are not less than 3 in number and are jointed by floor, roof or other load-distributing elements adequate to support the design load. For repetitive member uses, the design values in bending are higher than those for single member uses, as provided in the NDS.

Adjustments of Design Values for Duration of Loading

Normal Duration of Loading:

The design values listed in the National Design Specification and most other wood engineering references are for normal duration of loading. Normal load duration contemplates fully stressing a member to the tabulated normal duration design value by the application of the full maximum normal design load for a duration of approximately ten years (either continuously or cumulatively) and/or the application of 90 percent of this full maximum normal load continuously throughout the remainder of the life of the structure, without encroaching on the factor of safety. See Figure 6.

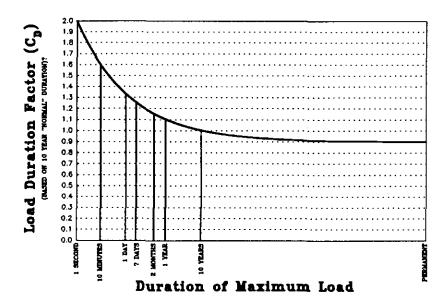


Figure 6. Adjustment of Working Stresses For Various Durations of Load.*

^{*}Derived from the Forest Products Laboratory Report No. R1916

Adjustments for Other Durations of Loading:

Since tests have shown that wood has the property of carrying substantially greater maximum loads for short durations than for long durations of loading, the design values for normal loading, except modulus of elasticity and compression perpendicular-to-grain, are adjusted as follows for other durations of loads:

When a member is fully stressed to the design value by application of the full maximum load permanently, or for a total of more than 10 hears either continuously or for cumulative periods of full maximum load, use 90 percent of the design value given for normal loading conditions.

Likewise, when the duration of the full maximum load does not exceed the following durations, adjust the design values for normal loading durations, except modulus of elasticity and compression perpendicular-to-grain, to a new stress level by increasing them:

- 15 percent for two months duration, as for snow,
- 25 percent for seven days duration,
- 60 percent for 10 minutes duration, as for wind or earthquake,
- 100 percent for impact.

Design values for normal loading conditions may thus be used without regard for impact if the stress induced by impact does not exceed the design value for normal loading.

The impact load duration increase factor does not apply when the member has been pressure-treated with water-borne preservatives to the heavy retentions required for "marine" exposure, nor when the member has been pressure-treated with fire retardant chemicals.

Combinations of Loads of Different Durations

The preceding adjustments are not cumulative in the sense that the required size of a member cannot be determined for a load of particular duration without consideration of the total load resulting from that load together with the other loads of longer durations when applied simultaneously. In cases where combinations of loads of different durations are applied simultaneously, the size of member is usually determined for the total of all loads applied simultaneously and the adjusted design values for that load which has the shortest duration in the combination of loads. However, in some instances, this procedure may cause the member to be overstressed by loads of longer duration. To insure that the overstress will not occur the following procedure may be used:

- 1. Determine the magnitude of each load that will occur on a structural member and accumulate subtotals of combinations of these loads of progressively shorter durations.
- 2. Divide each of these subtotals by the load duration factor of the load having the shortest duration in the combination of loads under consideration.

Shortest Duration in the Combination of Loads Being Considered	Load Duration Factor
Permanent	0.90
Ten Years	
Two Months	
Seven Days	
Ten Minutes	
Impact	2.00

3. The largest value thus obtained indicates which is the critical combination and the loading to be used in determining the structural element.

Connections

The impact load duration factor shall not apply to connections. Connection design values shall be adjusted by applicable load duration factors which are less than or equal to 1.6, except when the load capacity of the connection is controlled by strength of the metal fastener.

Glossary of Lumber Terms

The following list represents a limited selection of industry terms used in purchasing and describing standard grades and patterns of lumber and timber. For specific definitions and abbreviations applicable to particular wood products or species, the appropriate lumber grading rule or product standard should be consulted.

- Air Dried Seasoned by exposure to the atmosphere, in the open or under cover, without artificial heat.
- All Heart Of heartwood throughout, i.e., free of sapwood.
- American Lumber Standards for Softwood Lumber (ALS) The American Softwood Lumber Standard, Voluntary Product Standard 20-70 is developed by the American Lumber Standards Committee appointed by the Department of Commerce. It provides a basis for coordination of the grades of various species in the preparation of grading rules applicable to each species by the agencies which formulate, publish and maintain grading rules and inspection facilities.
- Annual Ring Growth put on in a single year.
- Boxed Heart The pith or soft center core of the log enclosed within the piece.
- Board Feet The number of board feet in a piece is obtained by multiplying the nominal thickness in inches by the nominal width in feet by the length in feet.
- Boxed Pith Where the pith is enclosed within the four sides of the piece.
- Check A lengthwise separation of the wood, which usually occurs through the rings of annual growth.
- Compression Wood Abnormal wood that forms on the underside of leaning and crooked trees, characterized by being hard and brittle.
- Decay Disintegration of wood substance due to action of wood-destroying fungi. Also known as dote and rot.
- Density Rule Rules for estimating the density of wood based upon the percentage of summerwood and the number of annual rings of growth.
- Dry Seasoned; not green.
- Durability A general term used to describe the resistance of a species to attack by decay when conditions for decay development are favorable. In this connection "resistance to decay" is a more specific term.
- Edge The narrow faces of rectangular-shaped lumber.
- Equilibrium Moisture Content The moisture content at which wood neither gains nor loses moisture when surrounded by air at a constant relative humidity and temperature.
- Face Width The width of the face of a piece of dressed and matched or shiplapped lumber, not including the width of the tongue or lap.
- Fiber-Saturation Point The stage in the drying or in the wetting of wood at which the cell walls are saturated and the cell cavities are free of water.
- Grade The designation of the quality of a manufactured piece of wood.

Grain -

- Edge Grain (vertical grain) Annual rings which form an angle of 45 degrees or more with the surface of the piece.
- Flat Grain (slash grain) Annual rings which form an angle of less than 45 degrees with the surface of the piece.
- Mixed Grain Any combination of edge grain and flat grain.
- Slope of Grain Cross grain or deviation of the fiber from a line parallel to the sides of the piece and may consist of diagnonal grain, spiral grain or both.
- Quarter Sawed Another term for edge or vertical grain used generally in hardwoods.
- Heart Face Face side free of sapwood.
- Heartwood Inner core of the tree trunk comprising the annual rings containing nonliving elements: often darker in color than sapwood.
- Kiln Dried Seasoned in a chamber by means of artificial heat.
- Knot Branch or limb, embedded in the tree and cut through in the process of lumber manufacture; classified according to size, quality and occurrence.
- Laminated Wood A wood assembly consisting of plies or laminations joined together with an adhesive and/or mechanical fastenings.
 - Structural Glued Laminated Timber Any member comprising an assembly of laminations of lumber in which the grain of all laminations is approximately parallel longitudinally; in which the laminations are bonded with adhesives; and which is designed in accordance with accepted engineering practice.

Lumber -

- Yard Lumber Lumber of those grades, sizes and patterns which is generally intended for ordinary construction and general building purposes.
- Structural Lumber Lumber that is two or more inches in thickness and width for use where working stresses are required.
- Factory and Shop Lumber Lumber that is produced or selected primarily for remanufacturing purposes.
- Boards Lumber less than two inches thick and two or more inches wide. Boards less than six inches wide may be classified as strips.
- Dimension Lumber from two inches to, but not including five inches thick, and two or more inches wide. Dimension may be classified as framing, joists, planks, rafters, studs, small timbers, etc.
- Timbers Lumber 5 or more inches in least dimension. Timber may be classified as beams, stringers, posts, caps, sills, girders, purlins, etc.
- Rough Lumber Lumber that has not been dressed (surfaced) but which has been sawed, edged, and trimmed at least to the extent of showing saw marks in the wood on the four longitudinal surfaces of each piece for its overall length.

- Dressed (Surfaced) Lumber Lumber that has been surfaced by a planing machine (for purposes of attaining smoothness of surface and uniformity of size) on the one side (S1S), two sides (S2S), or a combination of sides and edges (S1S1E, S1S2E, S2S1E, or S4S).
- Worked Lumber Lumber which in addition to being dressed has been matched, shiplapped, or patterned.

Matched Lumber — Lumber that has been worked with a tongue on one edge of each piece and a groove on the opposite edge, to provide a close tongue-and-groove joint by fitting two pieces together; when end-matched the tongue and groove are worked in the ends also.

Shiplapped Lumber – Lumber that has been worked or rabbeted on both edges of each piece to provide a close lapped joint by fitting two pieces together.

Patterned Lumber – Lumber that is shaped to a pattern or to a molded form, in addition to being dressed, matched, or shiplapped, or any combination of these workings.

- Moisture Content Weight of the water in wood expressed in percentage of the weight of oven-dry wood.
- Pith Small soft core in the structural center of a log.
- Rate of Growth The rate at which a tree has increased its radius. The unit of measure in use is the number of annual growth rings per inch.
- Sapwood Outer layers of growth in a tree, exclusive of bark, which contains living elements; usually lighter in color than heartwood.
- Shake A lengthwise grain separation between or through the growth rings. Shake may be further classified as ring shake or pith shake.
- Stress-Grade Lumber Lumber to each grade of which is assigned proper design values (unit stresses).
- Split Lengthwise separation of the wood extending from one surface through the piece to the opposite surface or to an adjoining surface.
- Springwood More or less open and porous tissue marking the inner part of each annual ring formed early in the period of growth.
- Summerwood Denser, fibrous outer portion of each annual ring, usually without conspicuous pores, formed late in the growing period.
- Wane Bark, or lack of wood or bark, from any cause, on the edge or corner or a wood member.
- Warp Any variation from a true or plane surface; includes bow, crook, cup or any combination thereof.

Abbreviations of Lumber Terms

Abbreviations of lumber terms are frequently used in designing, on plans, and in specifications. The following have been selected as those most likely to be encountered in connection with structural lumber.

The form indicated is the abbreviation in common use, but variations such as the use or omission of periods, punctuation and capital letters are optional. The appropriate grading rule should be consulted for abbreviations applicable to a particular species of lumber.

The state of the s	
AD	air dried.
ALS	American Lumber Standards.
AV. or avg	Average.
B&B or B&Btr	B and Better.
Btr. or BTR	
	Better.
BD. or bd	Board.
BD. FT. or bd. ft	Board foot.
ВН	Boxed Heart.
BP	Boxed Pith.
B&S	Beams and Stringers.
BEV. or Bev	Bevel or Beveled.
BM. or bm	Board measure.
CLR. or clr.	clear.
CM	
CIVI	center matched; that is, the tongue
	and grooved joints are worked
	along the center of the edges of
	the piece.
com	common.
cu.ft	cubic foot.
DET	Double end trimmed.
D&SM	Dressed and standard matched.
DIM. or Dim	Dimension.
DKG. or Dkg	Decking.
D/S or D/Sdg	Drop siding.
D2S & CM	Dressed 2 sides and center matched.
D2S&SM	Dressed 2 sides and standard
DUDGEN	matched.
EG	
EM	Edge (vertical) grain.
	End matched.
EV1S	Edge V one side.
EV2S	Edge V two sides.
Fac	Factory (lumber).
FG	Flat or slash grain.
FLG or Flg	Flooring.
FOB	Free on board (named point).
FOHC	Free of heart center.
FOK	Free of knots.
FRT or Frt	Freight.
FRM	Framing.
FT. or ft	Foot or feet (').
FT.BM or FBM	Feet board measure.
FT.SM.	Feet surface measure.
GM	Grade-marked.
G/R or G/Rfg	Grooved roofing.
HB	Hollow back.
H&M	
	Hit and miss.
Hor M	Hit or miss.
HRT, or Hrt.	Heart.
IN. or in.	Inch or inches (").
J&P	Joists and Planks.
KD	Kiln-dried.

Abbreviations of Lumber Terms

LBR. or lbr	Lumber.
LGTH. or Lgth	Length.
LGR. or Lgr	Longer.
LFT or Lin. Ft	Linear foot.
LIN.	Linear.
LNG, or Lng	Lining.
M	thousand.
MBM	thousand (feet) board measure.
MC or m.c	Moisture content.
MERCH. or Merch	Merchantable.
ML	Mixed lengths.
MLDG. or Mldg	moulding.
Mft	thousand feet.
NO. or No	Number.
N1E	Nosed one edge.
N2E	Nosed two edges.
PAR. or Par	Paragraph.
PART. or Part	Partition.
PAT. or Pat.	Pattern.
Pc	Piece.
Pcs	Pieces.
PE	Plain end.
P&T	Post and Timbers.
RDM.or Rdm	Random.
REG. or Reg.	Regular.
RFG. or Rfg	Roofing.
RGH. or Rgh	Rough.
R/L or RL	Random lengths.
RND	Round.
R/W	Random widths.
R/W&L	Random widths and lengths.
S1E	Surfaced one edge.
S2E	Surfaced two edges.
SIS	Surfaced one side.
S2S	Surfaced two sides.
S1S1E	Surfaced 1 side and 1 edge.
S2S1E	Surfaced 2 sides and 1 edge.
S1S2E	Surfaced 1 side and 2 edges.
S4S	Surfaced four sides.
S2S&CM	Surfaced two sides and center
	matched.
S2S&SM	Surfaced two sides and standard
-0.00 OT	matched.
\$2\$&\$L	Surfaced two sides and shiplapped.
SAP	Sapwood.
SDG. or Sdg	Siding.
SEL. or Sel.	Select.
SE&S	Square edge and sound.
SH. D	Shipping dry.
S/L or S/Lap	Shiplap.
SM	Surface measure.
SSND	Sap stain no defect.
SQ. or Sq	Square.
SQ. E&H. B	Square edged and hollow back. Structural.
STRUCT. or STR	
T&G	Tongued and Grooved. Timber.
WTH. or Wth.	Vertical grain. Width.
WT. or Wt.	Weight.
W 1. U. Wt	028

PROPERTIES OF STRUCTURAL LUMBER												
Tables of Board Measure												
NOMINAL SIZE OF	BOARD FEET CONTENT WHEN LENGTH IN FEET EQUALS										_	
PIECE	2	4	6	8	10	12	14	16	18	20	22	24
1 x 2 1 x 3 1 x 4 1 x 6 1 x 8 1 x 10 1 x 12	1/3 1/2 2/3 1 1 1/3 1 2/3 2	2/3 1 1 1/3 2 2 2/3 3 1/3 4	1 1 1/2 2 3 4 5 6	1 1/3 2 2 2/3 4 5 1/3 6 2/3 8	1 2/3 2 1/2 3 1/3 5 6 2/3 8 1/3 10	2 3 4 6 8 10 12	2 1/3 3 1/2 4 2/3 7 9 1/3 11 2/3 14	2 2/3 4 5 1/3 8 10 2/3 13 1/3 16	3 4 1/2 6 9 12 15 18	3 1/3 5 6 2/3 10 13 1/3 16 2/3 20	3 2/3 5 1/2 7 1/3 11 14 2/3 18 1/3 22	4 6 8 12 16 20 24
2 x 2 2 x 3 2 x 4 2 x 6 2 x 8 2 x 10 2 x 12 2 x 14	2/3 1 1 1/3 2 2 2/3 3 1/3 4 4 2/3	1 1/3 2 2 2/3 4 5 1/3 6 2/3 8 9 1/3	2 3 4 6 8 10 12 14	2 2/3 4 5 1/3 8 10 2/3 13 1/3 16 18 2/3	3 1/3 5 6 2/3 10 13 1/3 16 2/3 20 23 1/3	4 6 8 12 16 20 24 28	4 2/3 7 9 1/3 14 18 2/3 23 1/3 28 32 2/3	5 1/3 8 10 2/3 16 21 1/3 26 2/3 32 37 1/3	6 9 12 18 24 30 36 42	6 2/3 10 13 1/3 20 26 2/3 33 1/3 40 46 2/3	7 1/3 11 14 2/3 22 29 1/3 36 2/3 44 51 1/3	8 12 16 24 32 40 48 56
3 x 4 3 x 6 3 x 8 3 x 10 3 x 12 3 x 14 3 x 16	2 3 4 5 6 7 8	4 6 8 10 12 14	6 9 12 15 18 21 24	8 12 16 20 24 28 32	10 15 20 25 30 35 40	12 18 24 30 36 42 48	14 21 28 35 42 49 56	16 24 32 40 48 56 64	18 27 36 45 54 63 72	20 30 40 50 60 70 80	22 33 44 55 66 77 88	24 36 48 60 72 84 96
4 x 4 4 x 6 4 x 8 4 x 10 4 x 12 4 x 14 4 x 16	2 2/3 4 5 1/3 6 2/3 8 9 1/3 10 2/3	5 1/3 8 10 2/3 13 1/3 16 18 2/3 21 1/3	8 12 16 20 24 28 32	10 2/3 16 21 1/3 26 2/3 32 37 1/3 42 2/3	13 1/3 20 26 2/3 33 1/3 40 46 2/3 53 1/3	16 24 32 40 48 56	18 2/3 28 37 1/3 46 2/3 56 65 1/3 74 2/3	21 1/3 32 42 2/3 53 1/3 64 74 2/3 85 1/3	24 36 48 60 72 84 96	26 2/3 40 53 1/3 66 2/3 80 93 1/3 106 2/3	29 1/3 44 58 2/3 73 1/3 88 102 2/3 117 1/3	32 48 64 80 96 112 128
6 x 6 6 x 8 6 x 10 6 x 12 6 x 14 6 x 16 6 x 18 6 x 20 6 x 22 6 x 24	6 8 10 12 14 16 18 20 22 24	12 16 20 24 28 32 36 40 44 48	18 24 30 36 42 48 54 60 66 72	24 32 40 48 56 64 72 80 88 96	30 40 50 60 70 80 90 100 110 120	36 48 60 72 84 96 108 120 132	42 56 70 84 98 112 126 140 154 168	48 64 80 96 112 128 144 160 176 192	54 72 90 108 126 144 162 180 198 216	60 80 100 120 140 160 180 200 220 240	66 88 110 132 154 176 198 220 242 264	72 96 120 144 168 192 216 240 264 288
8 x 8 8 x 10 8 x 12 8 x 14 8 x 16 8 x 18 8 x 20 8 x 22 8 x 24	10 2/3 13 1/3 16 18 2/3 21 1/3 24 26 2/3 29 1/3 32	21 1/3 26 2/3 32 37 1/3 42 2/3 48 53 1/3 58 2/3 64	32 40 48 56 64 72 80 88 96	96 106 2/3		96 112	74 2/3 93 1/3 112 130 2/3 149 1/3 168 186 2/3 205 1/3 224	85 1/3 106 2/3 128 149 1/3 170 2/3 192 213 1/3 234 2/3 256	96 120 144 168 192 216 240 264 288	106 2/3 133 1/3 160 186 2/3 213 1/3 240 266 2/3 293 1/3 320	176 205 1/3 234 2/3 264 293 1/3	128 160 192 224 256 288 320 352 384
10 x 10 10 x 12 10 x 14 10 x 16 10 x 18 10 x 20 10 x 22 10 x 24	16 2/3 20 23 1/3 26 2/3 30 33 1/3 36 2/3 40	33 1/3 40 46 2/3 53 1/3 60 66 2/3 73 1/3 80	100 110	106 2/3 120 133 1/3	83 1/3 100 116 2/3 133 1/3 150 166 2/3 183 1/3 200	120 140 160 180 200	116 2/3 140 163 1/3 186 2/3 210 233 1/3 256 2/3 280	133 1/3 160 186 2/3 213 1/3 240 266 2/3 293 1/3 320	150 180 210 240 270 300 330 360	166 2/3 200 233 1/3 266 2/3 300 333 1/3 366 2/3 400	183 1/3 220 256 2/3 293 1/3 330 366 2/3 403 1/3 440	200 240 280 320 360 400 440 480

PROPERTIES OF STRUCTURAL LUMBER Tables of Board Measure BOARD FEET CONTENT WHEN LENGTH IN FEET EQUALS NOMINAL SIZE OF PIECE 12 x 12 12 x 14 12 x 16 12 x 18 12 x 20 12 x 22 12 x 24 326 2/3 3591/3130 2/3 | 163 1/3 | 196 228 2/3 261 1/3 294 14 x 14 $32 \ 2/3$ $65 \ 1/3$ 149 1/3 | 186 2/3 | 224 373 1/3 410 2/3 74 2/3 112 261 1/3 298 2/3 336 37 1/3 14 x 16 14 x 18 3262/3 $466\ 2/3$ $513 \ 1/3$ 46 2/3 1862/3 $373 \ 1/3$ 14 x 20 93 1/3 140 | 233 1/3 | 280 513 1/3 $564 \ 2/3$ 205 1/3 256 2/3 308 359 1/3 4102/3 $51 \ 1/3$ 102 2/3 154 14 x 22 14 x 24 341 1/3 $469 \ 1/3$ $42 \ 2/3$ $170 \ 2/3$ 213 1/3 256 298 2/3 $426\ 2/3$ 85 1/3 | 128 16 x 16 16 x 18 266 2/3 320 $373 \ 1/3$ $426 \ 2/3$ 533 1/3 5862/3106 2/3 160 213 1/3 16 x 20 $53 \ 1/3$ 117 1/3 176 $410 \ 2/3$ 469 1/3 $586\ 2/3$ $645 \ 1/3$ $58 \ 2/3$ 234 2/3 293 1/3 352 16 x 22 16 x 24 18 x 18 18 x 20 18 x 22 18 x 24 $733 \ 1/3$ 266 2/3 333 1/3 4662/3533 1/3 $666\ 2/3$ $66 \ 2/3$ 133 1/3 20 x 20 293 1/3 146 2/3 220 366 2/3 513 1/3 586 2/3 733 1/3 806 2/3 20×22 73 1/3 20 x 24 887 1/3 564 2/3 $645 \ 1/3$ 806 2/3 80 2/3 161 1/3 $322 \ 2/3$ $403\ 1/3$ 22 x 22 22 x 24 24×24

Standard Sizes of Yard Lumber and Timbers

Details regarding the dressed sizes of various species of lumber are provided in the grading rules of the agencies which formulate and maintain such rules. The dressed sizes in the following table conform to the sizes set forth in the American Softwood Lumber Standard, Voluntary Product Standard 20-70, and have been adopted for virtually all structural lumber. While these sizes are generally available on a commercial basis, some require special ordering and consequent extended lead time for supply. It is good practice to consult the local lumber dealer to determine what sizes are on hand or can be readily secured.

NOMINAL AND MIN	IMUM-DRE	SSED SIZES	OF BOARDS	, DIMENSI	ON, AND TI	MBERS	
(The thickn	esses apply	to all widths	and all wide	ths to all thi	cknesses.)		
		Thicknesses		-	Face widths		
Item		Minimum	dressed		Minimum dressed		
A.G.M	Nominal	Dry!	Green ¹	Nominal	Dry ^l	Green ¹	
	_	Inches	Inches		Inches	Inches	
Boards	1 1-1/4 1-1/2	3/4 1 1-1/4	25/32 1-1/32 1-9/32	2 3 4 5 6	1-1/2 2-1/2 3-1/2 4-1/2 5-1/2	1-9/16 2-9/16 3-9/16 4-5/8 5-5/8	
				7 8 9 10 11	6-1/2 7-1/4 8-1/4 9-1/4 10-1/4	6-5/8 7-1/2 8-1/2 9-1/2 10-1/2	
Dimension	2 2-1/2	1-1/2 2	1-9/16 2-1/16	12 14 16 2 3	11-1/4 13-1/4 15-1/4 1-1/2 2-1/2	11-1/2 13-1/2 15-1/2 1-9/16 2-9/16	
	3 3-1/2	2-1/2	2-9/16 3-1/16	4 5 6 8 10	3-1/2 4-1/2 5-1/2 7-1/4 9-1/4	3-9/16 4-5/8 5-5/8 7-1/2 9-1/2	
Dimension	4 4-1/2	3-1/2	3-9/16 4-1/16	12 14 16 2 3	11-1/4 13-1/4 15-1/4 1-1/2 2-1/2	11-1/2 13-1/2 15-1/2 1-9/16 2-9/16	
				4 5 6 8 10	3-1/2 4-1/2 5-1/2 7-1/4 9-1/4	3-9/16 4-5/8 5-5/8 7-1/2 9-1/2	
Timbers	5 and thicker		1/2 off	12 14 16 8 and wider	11-1/4	11-1/2 13-1/2 15-1/2 1/2 off	

^{1.} Dry lumber is defined as lumber which has been seasoned to a moisture content of 19 per cent or less. Green lumber is defined as lumber having a moisture content in excess of 19 per cent.

Properties of Standard Dressed Sizes

Certain mathematical expressions of the properties or elements of sections are used in computing the values of structural members of various shapes for the various conditions under which they are subjected to stress. The properties or elements of sections of certain standard sizes of boards, dimension, and timbers are given in the following tables.

NEUTRAL AXIS, in the cross section of a beam or column in a state of flexure, is the line on which there is neither tension or compression.

The neutral axis, X-X in the following tables of properties of rectangular and square sections of lumber has been assumed as perpendicular to the depth of the section at its center, the depth "d" being parallel to and in the direction of the application of the force or load.

MOMENT OF INERTIA, I, of the cross section of a beam is the sum of the products of each of its elementary areas by the square of their distance from the neutral axis of the section.

SECTION MODULUS, S, is the moment of inertia divided by the distance from the neutral axis to extreme fiber of the section.

CROSS SECTION is a section taken through the member perpendicular to its longitudinal axis.

The following symbols and formulas apply to rectangular and square beam sections with neutral axis perpendicular to depth at center, d/2.

A = area of section in square inches = bd

b = breadth in inches of beam face opposed to or to which the force or load is applied

d = height or depth in inches of beam face parallel with the direction of the action of the force or load.

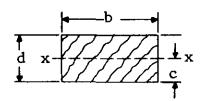
I = moment of inertia in inches $4 = \frac{bd^3}{12}$

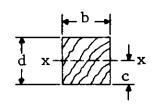
c = distance in inches from axis to extremities of section = $\frac{d}{2}$

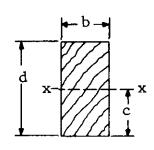
r = radius of gyration in inches = $\sqrt{I/A}$

S = section modulus in inches³ = $\frac{1}{c}$ = $\frac{bd^2}{6}$

X-X = neutral axis







PROPERTIES OF STRUCTURAL LUMBER — Sectional Properties of Standard Dressed (S4S) Lumber Sizes										
NOMINAL SIZE	STANDARD DRESSED SIZE	AREA OF SECTION	MOMENT OF INERTIA	SECTION MODULUS		in pound of wood p				when
b(inches)d	(S4S) b(inches)d	A	I	ş	25 lb.	30 1ъ.	35 1ъ.	40 lb.	45 lb.	50 1ъ.
1 × 3 1 × 4 1 × 6 1 × 8 1 × 10 1 × 12	3/4 x 2 1/2 3/4 x 3 1/2 3/4 x 5 1/2 3/4 x 7 1/4 3/4 x 9 1/4 3/4 x 11 1/4	1.875 2.625 4.125 5.438 6.938 8.438	0.977 2.680 10.398 23.817 49.466 88.989	0.781 1.531 3.781 6.570 10.695 15.820	0.326 0.456 0.716 0.944 1.204 1.465	0.391 0.547 0.859 1.133 1.445	0.456 0.638 1.003 1.322 1.686 2.051	0.521 0.729 1.146 1.510 1.927 2.344	0.586 0.820 1.289 1.699 2.168 2.637	0.651 0.911 1.432 1.888 2.409 2.930
2 x 3 2 x 4 2 x 6 2 x 8 2 x 10 2 x 12 2 x 14	1 1/2 × 2 1/2 1 1/2 × 3 1/2 1 1/2 × 5 1/2 1 1/2 × 7 1/4 1 1/2 × 9 1/4 1 1/2 × 11 1/4 1 1/2 × 13 1/4	3.750 5.250 8.250 10.875 13.875 16.875 19.875	1.953 5.359 20.797 47.635 98.932 177.979 290.775	1.563 3.063 7.563 13.141 21.391 31.641 43.891	0.651 0.911 1.432 1.888 2.409 2.930 3.451	0.781 1.094 1.719 2.266 2.891 3.516 4.141	0.911 1.276 2.005 2.643 3.372 4.102 4.831	1.042 1.458 2.292 3.021 3.854 4.688 5.521	1.172 1.641 2.578 3.398 4.336 5.273 6.211	1.302 1.823 2.865 3.776 4.818 5.859 6.901
3 x 1 3 x 2 3 x 4 3 x 6 3 x 8 3 x 10 3 x 12 3 x 14 3 x 16	2 1/2 x 3/4 2 1/2 x 1 1/2 2 1/2 x 3 1/2 2 1/2 x 5 1/2 2 1/2 x 7 1/4 2 1/2 x 9 1/4 2 1/2 x 11 1/4 2 1/2 x 13 1/4 2 1/2 x 15 1/4	1.875 3.750 8.750 13.750 18.125 23.125 28.125 33.125 38.125	0.088 0.703 8.932 34.661 79.391 164.886 296.631 484.625 738.870	0.234 0.938 5.104 12.604 21.901 35.651 52.734 73.151 96.901	0.326 0.651 1.519 2.387 3.147 4.015 4.883 5.751 6.619	0.391 0.781 1.823 2.865 3.776 4.818 5.859 6.901 7.943	0.456 0.911 2.127 3.342 4.405 5.621 6.836 8.051 9.266	0.521 1.042 2.431 3.819 5.035 6.424 7.813 9.201 10.590	0.586 1.172 2.734 4.297 5.664 7.227 8.789 10.352 11.914	0.651 1.302 3.038 4.774 6.293 8.030 9.766 11.502 13.238
4 x 1 4 x 2 4 x 3 4 x 4 4 x 6 4 x 8 4 x 10 4 x 12 4 x 14 4 x 16	3 1/2 x 3/4 3 1/2 x 1 1/2 3 1/2 x 2 1/2 3 1/2 x 3 1/2 3 1/2 x 5 1/2 3 1/2 x 7 1/4 3 1/2 x 9 1/4 3 1/2 x 11 1/4 3 1/2 x 13 1/4 3 1/2 x 15 1/4	2.625 5.250 8.750 12.250 19.250 25.375 32.375 39.375 46.38 53.38	0.123 0.984 4.557 12.505 48.526 111.148 230.840 415.283 678.5 1034	0.328 1.313 3.646 7.146 17.646 30.661 49.911 73.828 102.4 135.7	0.456 0.911 1.519 2.127 3.342 4.405 5.621 6.836 8.051 9.266	0.547 1.094 1.823 2.552 4.010 5.286 6.745 8.203 9.661 11.12	0.638 1.276 2.127 2.977 4.679 6.168 7.869 9.570 11.27 12.97	0.729 1.458 2.431 3.403 5.347 7.049 8.933 10.938 12.88 14.83	0.820 1.641 2.734 3.828 6.016 7.930 10.117 12.305 14.49 16.68	0.911 1.823 3.038 4.253 6.684 8.811 11.241 13.672 16.10 18.53
6 x 1 6 x 2 6 x 3 6 x 4 6 x 6 6 x 8 6 x 10 6 x 12 6 x 14 6 x 16 6 x 18 6 x 20 6 x 22 6 x 24	5 1/2 x 3/4 5 1/2 x 1 1/2 5 1/2 x 2 1/2 5 1/2 x 3 1/2 5 1/2 x 5 1/2 5 1/2 x 7 1/2 5 1/2 x 9 1/2 5 1/2 x 11 1/2 5 1/2 x 13 1/2 5 1/2 x 15 1/2 5 1/2 x 17 1/2 5 1/2 x 19 1/2 5 1/2 x 21 1/2 5 1/2 x 21 1/2 5 1/2 x 21 1/2 5 1/2 x 23 1/2	4.125 8.250 13.750 19.250 30.250 41.250 52.250 63.250 74.250 85.250 96.250 107.250 118.250	0.193 1.547 7.161 19.651 76.255 193.359 392.963 697.068 1127.672 1706.776 2456.380 3398.484 4555.086 5948.191	0.516 2.063 5.729 11.229 27.729 51.563 82.729 121.229 167.063 220.229 280.729 348.563 423.729 506.229	0.716 1.432 2.387 3.342 5.252 7.161 9.071 10.981 12.891 14.800	0.859 1.719 2.865 4.010 6.302 8.594 10.885 13.177 15.469 17.760 20.052 22.344 24.635 26.927	1.003 2.005 3.342 4.679 7.352 10.026 12.700 15.373 18.047 20.720 23.394 26.068 28.741 31.415	1.146 2.292 3.819 5.347 8.403 11.458 14.514 17.569 20.625 23.681	1.289 2.578 4.297 6.016 9.453 12.891 16.328 19.766 23.203 26.641 30.078 33.516 36.953 40.391	1.432 2.865 4.774 6.684 10.503 14.323 18.142 21.962 25.781 29.601 33.420 37.240 41.059 44.878
8 x 1 8 x 2 8 x 3 8 x 4 8 x 6 8 x 8 8 x 10 8 x 12 8 x 14 8 x 16 8 x 18 8 x 22 8 x 24	7 1/4 x 3/4 7 1/4 x 1 1/2 7 1/4 x 2 1/2 7 1/4 x 3 1/2 7 1/2 x 5 1/2 7 1/2 x 7 1/2 7 1/2 x 9 1/2 7 1/2 x 11 1/2 7 1/2 x 13 1/2 7 1/2 x 13 1/2 7 1/2 x 17 1/2 7 1/2 x 17 1/2 7 1/2 x 19 1/2 7 1/2 x 21 1/2 7 1/2 x 23 1/2	56.250 71.250 86.250 101.250 116.250 131.250 146.250 161.250	0.255 2.039 9.440 25.904 103.984 263.672 535.859 950.547 1537.734 2327.422 3349.609 4634.297 6211.484 8111.172	0.680 2.719 7.552 14.802 37.813 70.313 112.813 165.313 227.813 300.313 382.813 475.313 577.813	0.944 1.888 3.147 4.405 7.161 9.766 12.370 14.974 17.578 20.182 22.786 25.391 27.995 30.599	1.133 2.266 3.776 5.286 8.594 11.719 14.844 17.969 21.094 24.219 27.344 30.469 33.594 36.719	1.322 2.643 4.405 6.168 10.026 13.672 17.318 20.964 24.609 28.255 31.901 35.547 39.193 42.839	1.510 3.021 5.035 7.049 11.458 15.625 19.792 23.958 28.125 32.292 36.458 40.625 44.792 48.958	1.699 3.398 5.664 7.930 12.891 17.578 22.266 26.953 31.641 36.328 41.016 45.703 50.391 55.078	1.888 3.776 6.293 8.811 14.323 19.531 24.740 29.948 35.156 40.365 45.573 50.781 55.990 61.198

PROPERTIES OF STRUCTURAL LUMBER — Sectional Properties of Standard Dressed (S4S) Lumber Sizes										
NOMINAL SIZE	STANDARD DRESSED SIZE	AREA OF SECTION	MOMENT OF INERTIA	SECTION MODULUS		in pounds of wood p				when
b(inches)d	(S45) b(inches)d	A	I	s	25 lb.	30 1ъ.	35 1ъ.	40 1ъ.	45 lb.	50 1ъ.
10 x 1 10 x 2	9 1/4 x 3/4 9 1/4 x 1 1/2	6.938 13.875	0.325 2.602	0.867 3.469	1.204 2.409	1.445 2.891	1.686 3.372	1.927 3.854	2.168 4.336	2.409 4.818
10 × 3	9 1/4 x 2 1/2 9 1/4 x 3 1/2	23.125 32.375	12.044 33.049	9.635 18.885	4.015 5.621	4.818 6.745	5.621 7.869	6,424 8,993	7.227 10.117	8.030 11.241
10 x 6	9 1/2 x 5 1/2	52.250	131.714	47.896	9.071	10.885	12.700	14.514	16.328	18.142
10 x 8 10 x 10	9 1/2 x 7 1/2 9 1/2 x 9 1/2	71.250 90.250	333.984 678.755	89.063 142.896	12.370 15.668	14.844 18.802	17.318 21.936	19.792 25.069	22.266 28.203	24.740 31.337
10 x 12 10 x 14	9 1/2 x 11 1/2 9 1/2 x 13 1/2	109.250 128.250	1204.026 1947.797	209.396 2 8 8.563	18.967 22.266	22.760 26.719	26.554 31.172	30,347 35,625	34.141 40.078	37.934 44.531
10 x 16	9 1/2 x 15 1/2	147.250	2948.068	380.396	25.564	30.677	35.790	40.903	46.016	51.128
10 x 18 10 x 20	9 1/2 x 17 1/2 9 1/2 x 19 1/2	166.250 185.250	4242.836 5870.109	484.896 602.063	28.863 32.161	34.635 38.594	40.408 45.026	46.181 51.458	51.953 57.891	57.726 64.323
10 x 22 10 x 24	9 1/2 x 21 1/2 9 1/2 x 23 1/2	204.250 223.250	7867.879 10274.148	731.896 874.396	35.460 38.759	42.552 46.510	49.644 54.262	56.736 62.014	63.828 69.766	70.920 77.517
12 x 1 12 x 2	11 1/4 x 3/4 11 1/4 x 1 1/2	8.438 16 875	0.396 3.164	1.055 4.219	1.465 2.930	1.758 3.516	2.051 4.102	2.344 4.688	2.637 5.273	2,930 5,859
12 x 3	11 1/4 x 2 1/2 11 1/4 x 3 1/2	28.125 39.375	14.648 40.195	11.719 22.969	4.883 6.836	5.859 8.203	6.836 9.570	7.813 10 938	8.789 12.305	9.766 13,672
12 × 6	11 1/2 x 5 1/2	63.250	159.443	57.979	10.981	13.177	15.373	17.569	19.766	21.962
12 x 8 12 x 10	11 1/2 x 7 1/2 11 1/2 x 9 1/2	86.250 109.250	404.297 821.651	107.813 172.979	14.974 18.967	17.969 22.760	20.964 26.554	23.958 30.347	26,953 34,141	29.948 37.934
12 x 12	11 1/2 x 11 1/2 11 1/2 x 13 1/2	132.250 155.250	1457.505 2357.859	253.479 349.313	22.960 26.953	27.552 32.344	32.144 37.734	36.736 43.125	41.328 48.516	45.920 53.906
12 x 14 12 x 16	11 1/2 x 15 1/2	178,250	3568.713	460.479	30.946	37.135	43,325	49.514	55.703	61.892
12 x 18 12 x 20	11 1/2 x 17 1/2 11 1/2 x 19 1/2	201.250	5136.066 7105.922	586.979 728.813	34.939 38.932	41.927 46.719	48.915 54.505	55.903 62.292	62.891 70.078	69.878 77.865
12 x 22 12 x 24	11 1/2 x 21 1/2 11 1/2 x 23 1/2	247.250 270.250	9524.273	885.979 1058.479	42.925 46.918	51.510 56.302	60.095 65.686	68.681 75.069	77.266 84.453	85.851 93.837
14 x 2 14 x 3	13 1/4 x 1 1/2 13 1/4 x 2 1/2	19.875 33.125	3.727 17.253	4.969 13.802	3.451 5.751	4.141 6.901	4.831 8.051	5.521 9.201	6.211 10.352	6.901 11.502
14 × 4	13 1/2 x 3 1/2	47.250	48.234	27.563 68.063	8.203 12.891	9.844 15.469	11.484 18.047	13.125 20.625	14.766 23,203	16.406 25.781
14 x 6 14 x 8	13 1/2 x 5 1/2 13 1/2 x 7 1/2	74.250 101.250	187.172 474.609	126.563	17.578	21.094	24.609	28,125	31.641	35,156
14 x 10 14 x 12	13 1/2 x 9 1/2 13 1/2 x 11 1/2	128.250 155.250	964.547 1710.984	203.063	22.266 26.953	26.719 32.344	31.172	35.625 43.125	40.078 48.516	44.531 53.906
14 x 16	13 1/2 x 15 1/2	209.250 236.250	4189.359 6029.297	540.563 689.063	36.328 41.016	43.594 49.219	50.859 57.422	58.125 65.625	65.391 73.828	72.656 82.031
14 x 18 14 x 20	13 1/2 x 17 1/2 13 1/2 x 19 1/2	263.250	8341.734	855.563	45.703	54.844	63.984	73.125	82.266	91.406
14 x 22 14 x 24	13 1/2 x 21 1/2 13 1/2 x 23 1/2	290.250 317.250	11180.672 14600.109	1040.063 1242.563	50.391 55.078	60.469	70.547 77.109	80.625 88.125	90.703 99.141	100.781
16 x 3 16 x 4	15 1/2 x 2 1/2 15 1/2 x 3 1/2	38.750 54.250	20.182 55.380	16.146 31.646	6.727 9.418	8.073 11.302	9.418 13,186	10.764 15.069	12.109 16.953	13.455 18.837
16 x 6 16 x 8	15 1/2 x 5 1/2 15 1/2 x 7 1/2	85.250 116.250	214.901 544.922	78.146 145.313	14.800 20.182	17.760 24.219	20.720 28.255	23.681 32.292	26.641 36.328	29.601 40.365
16 x 10	15 1/2 x 9 1/2	147.250	1107.443	233.146	25.564	30.677	35.790 43,325	40.903 49.514	46.016	51.128 61.892
16 x 12 16 x 14	15 1/2 x 11 1/2 15 1/2 x 13 1/2	178.250 209.250	1964.463 3177.984	341.646 470.813	30.946 36.328	37.135 43.594	50.859	58,125	55.703 65.391	72.656
16 x 16 16 x 18	15 1/2 x 15 1/2 15 1/2 x 17 1/2	240.250	4810.004 6922.523	620.646 791.146	41.710	50.052 56.510	58.394 65.929	66.736 75.347	75.078 84.766	83.420 94.184
16 x 20	15 1/2 x 19 1/2	302.250	9577.547	982.313	52.474	62.969	73.464	83,958	94.453	104,948
16 × 22 16 × 24	15 1/2 x 21 1/2 15 1/2 x 23 1/2	364.250	12837.066 16763.086	1194.146 1426.646	57.856 63.238	69.427 75.885	80.998 88.533	101.181	104.141 113.828	115.712 126.476
18 × 6 18 × 8	17 1/2 x 5 1/2 17 1/2 x 7 1/2	96.250 131.250	242.630 615.234	88,229 164,063	16.710 22.786	20.052 27.344	23.394 31.901	26.736 36.458	30.078 41.016	33.420 45.573
18 x 10 18 x 12	17 1/2 x 9 1/2 17 1/2 x 11 1/2	166.250 201.250	1250.338	263.229 385.729	28.863 34.939	34.635 41.927	40.408 48.915	46.181 55.903	51.953 62.891	57.726 69.878
18 × 14	17 1/2 x 13 1/2	236.250	3588.047	531.563	41.016	49.219	57.422	65.625	73.828	82.031
18 x 16 18 x 18	17 1/2 x 15 1/2 17 1/2 x 17 1/2	271.250 306.250	5430.648 7815.754	700.729 893.229	47.092 53.168	56.510 63.802	74.436	75.347 85.069	84.766 95.703	94.184 106.337
18 × 20 18 × 22	17 1/2 x 19 1/2 17 1/2 x 21 1/2	341.250	10813.359 14493.461	1109.063 1348.229	59.245 65.321	71.094 78.385	82.943 91.450		106.641	118.490 130.642
18 x 24	17 1/2 x 21 1/2 17 1/2 x 23 1/2		18926.066	1610.729	71.398	85.677	99.957	114.236		142.795

PROPERTIES OF STRUCTURAL LUMBER — Sectional Properties of Standard Dressed (S4S) Lumber Sizes										
NOMINAL SIZE	STANDARD DRESSED SIZE	AREA OF SECTION	MOMENT OF INERTIA	SECTION MODULUS		in pound of wood				when
b(inches)d	(S45) b(inches)d	A	I	s	25 lb.	30 1ь.	35 1ь.	40 1ъ.	45 lb.	50 1ъ.
20 x 6 20 x 8 20 x 10 20 x 12 20 x 14 20 x 16 20 x 18 20 x 20 20 x 20	19 1/2 x 5 1/2 19 1/2 x 7 1/2 19 1/2 x 9 1/2 19 1/2 x 11 1/2 19 1/2 x 13 1/2 19 1/2 x 15 1/2 19 1/2 x 17 1/2 19 1/2 x 19 1/2 19 1/2 x 21 1/2		270.359 685.547 1393.234 2471.422 3998.109 6051.297 8708.984 12049.172 16149.859	98.313 182.813 293.313 429.813 592.313 780.813 995.313 1235.813 1502.313	18.620 25.391 32.161 38.932 45.703 52.474 59.245 66.016 72.786	22.344 30.469 38.594 46.719 54.844 62.969 71.094 79.219 87.344	26.068 35.547 45.026 54.505 63.984 73.464 82.943 92.422		57.891 70.078 82.266 94.453	37.240 50.781 64.323 77.865 91.406 104.948 118.490 132.031
20 x 22 20 x 24 22 x 6	19 1/2 x 21 1/2 19 1/2 x 23 1/2 21 1/2 x 5 1/2		21089.047	1794.813	79.557	95.469	101.901 111.380 28.741		243.203 36.953	145.573 159.115 41.059
22 x 8 22 x 10 22 x 12 22 x 14 22 x 16 22 x 18 22 x 20 22 x 22 22 x 24	21 1/2 x 7 1/2 21 1/2 x 9 1/2 21 1/2 x 11 1/2 21 1/2 x 13 1/2 21 1/2 x 15 1/2 21 1/2 x 17 1/2 21 1/2 x 19 1/2 21 1/2 x 21 1/2 21 1/2 x 23 1/2	161.250 204.250 247.250 290.250 333.250 376.250 419.250 462.250 505.250	755.859 1536.130 2724.901 4408.172 6671.941 9602.211 13284.984 17806.254 23252.023	201.563 323.396 473.896 653.063 860.896 1097.396 1362.563 1656.396 1978.896	27.995 35.460 42.925 50.391 57.856 65.321 72.786 80.252 87.717	33.594 42.552 51.510 60.469 69.427 78.385 87.344 96.302 105.260	39.193 49.644 60.095 70.547 80.998 91.450 101.901 112.352 122.804	44.792 56.736 68.681 80.625 92.569 104.514 116.458 128.403 140.347	50.391 63.828 77.266 90.703 104.141 117.578 131.016 144.453 157.891	55.990 70.920 85.851 100.781 115.712 130.642 145.573 160.503 175.434
24 x 6 24 x 8 24 x 10 24 x 12 24 x 14 24 x 16 24 x 18 24 x 20 24 x 22 24 x 24	23 1/2 x 5 1/2 23 1/2 x 7 1/2 23 1/2 x 9 1/2 23 1/2 x 11 1/2 23 1/2 x 13 1/2 23 1/2 x 15 1/2 23 1/2 x 17 1/2 23 1/2 x 19 1/2 23 1/2 x 21 1/2 23 1/2 x 23 1/2	458.250 505.250	325.818 826.172 1679.026 2978.380 4818.234 7292.586 10495.441 14520.797 19462.648 25415.004	118.479 220.313 353.479 517.979 713.813 940.979 1199.479 1489.313 1810.479 2162.979	22.439 30.599 38.759 46.918 55.078 63.238 71.398 79.557 87.717 95.877	26.927 36.719 46.510 56.302 66.094 75.885 85.677 95.469 105.260 115.052	31.415 42.839 54.262 65.686 77.109 88.533 99.957 111.380 122.804 134.227	35.903 48.958 62.014 75.069 88.125 101.181 114.236 127.292 140.347 153.403	128.516 143.203 157.891	44.878 61.198 77.517 93.837 110.156 126.476 142.795 159.115 175.434 191.753